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3 2 1

REV.	DESCRIPTION	ECN	DATE	APPROVED
A	RELEASED FOR PRODUCTION		11/6/2008	
B	ITEM 21 90412-15 WAS 90412-10	10305	8/10/2010	DC

D

D

C

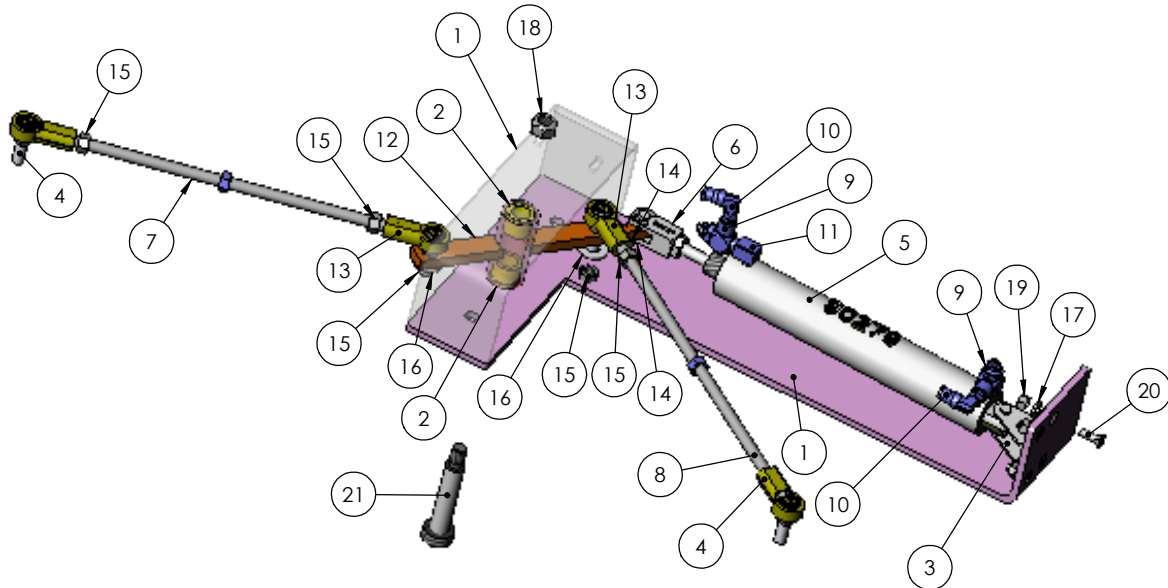
C

B

B

A


A



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ITEM NO.	QTY.	PART NUMBER	Description	Weight
1	1	90412-1	WELDMENT DOOR MECHANISM	10.76
2	2	90461	BEARING, FRELON DOOR 5/8" DIA	0.06
3	1	90458	BIMBA PIVOT BRACKET #D-229	0.08
4	2	90459	L/H DOOR BALL JOINT	0.20
5	1	90279	AIR DOOR CYLINDR	6.14
6	1	90457	CLEVIS DOOR	0.21
7	1	90887	TIE ROD TPI DOOR RH 11-1/2"	0.05
8	1	90888	TIE ROD TPI DOOR LH 12"	0.09
9	2	90361	1/8 RT ANGLE FLOW CONTROL	0.02
10	2	41024	1/4" x 1/8" NPT SWIVEL	0.01
11	1	41025	FITTING BRASS L 1/4" X 1/4"	0.01
12	1	90412-2	PIVOT ARM DOOR MECHANISM	0.13
13	2	90460	R/H DOOR BALL JOINT	0.20
14	2	80143	Retaining Ring, External 3/8	
15	6	85014	Nut, Hex 3/8-24	
16	2	85113	WASHER, FLAT 3/8	
17	4	85111	WASHER, FLAT 1/4	
18	1	85038	LOCKNUT, 1/2-13	
19	4	85034	LOCKNUT, 1/4-20	
20	4	83195	Screw, Flat Countersunk Cap 1/4-20 x 3/4 Lg	
21	1	90412-15	SCREW, HEX SC HD SHOULDER 5/8 x 3 1/2	

DIMENSIONS ARE IN INCHES		NAME	DATE	 TICO/TERMINAL SERVICE 66 CYPRESS RIDGE DR. RIDGELAND, SC 29936 (843) 717-2226	
TOLERANCES:		DRAWN	RWC		7/10/08
DECIMAL:		CHECKED			
X.X ± 0.1250 X.XX ± 0.0625 X.XXX ± 0.0313		APPROVED			
ANGULAR: ± 1°		DO NOT SCALE DRAWING			
FRACTIONAL: ± 1/16"					
INTERPRET GEOMETRIC TOLERANCING PER: ASME 14.5M-1994		THE SUBJECT MATTER SHOWN AND DESCRIBED IN THIS DRAWING AND ANY OTHER INFORMATION ADVANCED IN CONNECTION THEREWITH IS PROPRIETARY PROPERTY AND IS TO BE HELD IN STRICT CONFIDENCE BY YOU. ALL RIGHTS TO ANY INVENTIONS, DESIGNS, TRADE MARKS, TRADE NAMES AND COPYRIGHTS DISCLOSED ARE RESERVED TO TICO TERMINAL SERVICES, INC.			
MATERIAL		TITLE:			
FINISH		SIZE	DWG. NO.	REV	
THICKNESS		<b>B</b>	90412	<b>B</b>	
		SCALE: 1:12 WEIGHT:		SHEET 1 OF 1	