



UNFINISHED ARE IN INCHES	DATE	7/27/15		TICO/PERMANAL SERVICE 66 CYPRESS RIDGE CIR. ROCKLAND, SC 29554 (843) 717-2226
TOLERANCES	DRWNR	SMB		
DECIMAL .125	CHECKED		TITLE: HEATER/A/C ASSEMBLY	
FRACTIONAL 1/16"	APPROVED		THE SUBJECT MATTER SHOWN AND DESCRIBED IN THE DRAWING AND ANY OTHER INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE. ALL RIGHTS TO ANY INVENTION OR PATENT ARE RESERVED. THESE DRAWINGS ARE CONTROLLED DOCUMENTS AND ARE NOT TO BE REPRODUCED OR COPIED WITHOUT THE WRITTEN PERMISSION OF WECO.	
ANGULAR 1/2°	SIZE DWG. NO. <b>D</b> 72775-F1		REV <b>A</b>	
OTHER	SCALE: 1:4 WEIGHT:		SHEET 1 OF 1	
REVISION				

D 72775-F1

**TICO PRO-SPOTTER**

**S/N:** HEATER - A/C ASSEMBLY, QSB III 72775

ITEM	PART #	QTY/M	DESCRIPTION	TASK
	72775-F1	REF	HEATER- A/C ASSEMBLY	
1	91951	1	MODULE, HEATER-A/C, ACC	
2	91952	1	ASSEMBLY, PLENUM, CABLE CONTROL	
3	91722-26	2.88 FT	HOSE, 3" FLEX	
-	91722-26	1.75 FT	HOSE, 3" FLEX	
-	91722-26	1.00 FT	HOSE, 3" FLEX	
4	42299	6	CLAMP, HOSE, 3"	
5	91722-4	6 FT	HOSE, 2" FLEX	
-	91722-4	5 FT	HOSE, 2" FLEX	
NOT SHOWN	91722-6	2 FT	HOSE, 2-1/2" I.D. ULTRA SMOOTH	
6	42157	4	CLAMP, WORMGEAR, LINER, 2" DIA HOSE	
NOT SHOWN	82370	6	BOLT, HEX, 1/4-20 X 1" LG	
7	85089	12	WASHER, 1/4	
8	85023	6	NUT, NYLOCK, 1/4-20	
NOT SHOWN	90191	1	VALVE, HEATER FLOW CONTROL	
9	91783	1	MANIFOLD DEFROSTER, LEFT	
10	80272	2	SCREW, WOOD, # 10 X 3 LG	
11	80302	2	FINISHING WASHER, # 10	
12	80262	6	SCREW, WOOD, 5-20 X 3/4 LG	
13	91828	1	MANIFOLD DEFROSTER, RIGHT, ACC	
14	80129	6	WASHER, FENDER, 1/4 X 1 1/4" OD	
15	80303	2	GROMMET, RUBBER 1/2 X 5/8 X 5/16 HOLE	
16	91722-13	2	LOUVER, NO ADAPTER BALL	
17	91722-15	2	RING, LOUVER TRIM	
18	80375	4	SCREW, PAN HD, #4 x 1/2" LG, SS	
19	91722-16	1	ADAPTER HOSE, 3"	
20	91737	1	CONDENSER	
21	62264	2	BAFFLE ANGLE	
<b>REV</b>	<b>DATE</b>	<b>BY</b>		<b>SHEET</b>
				1 OF 3

TICO PRO-SPOTTER				
S/N:		HEATER - A/C ASSEMBLY, QSB III		72775
ITEM	PART #	QTY/M	DESCRIPTION	TASK
22	3955040	1	SUPPORT, BASE	
23	3925344	3	BOLT, M10 X 1.50 X 30 LG	
24	4991080	1	MOUNT, COMPRESSOR	
25	3922565	1	SPACER	
26	3904987	1	BOLT, M10 X 1.50 X 150 LG	
27	3902662	2	NUT, M10 X 1.50	
28	4940787	1	BRACE, PLATE	
29	3286480	3	BOLT, M10 X 1.50 X 50 LG	
30	3958354	1	MOUNT, LINK	
31	3904446	1	BOLT, M10 X 1.50 X 70 LG	
32	3284313	1	LINK, ADJ	
33	3279043	2	NUT, M12 X 1.75	
34	3903464	1	BOLT, M10 X 1.50 X 40 LG	
35	3919624	1	PULLEY, VEE BELT, ACCESSORY DRIVE	
36	91722-31	1	A/C COMPRESSOR	
37	62086	1	MANIFOLD	
38	61840	1	BELT, VEE, 43 3/8 LG	
39	80343	4	BOLT, 8 MM X 1.25 X 95 MM LG	
40	85135	4	LOCKWASHER, 3/8	
41	91722-18	1	LOUVER, 3", DOWNDRAFT	
42	90754	1	SWITCH, A/C, ON/OFF	
NOT SHOWN	62393	1	WIRE HARNESS. A.C. SYSTEM, ACC HI-LO PRESSURE SWITCH	
NOT SHOWN	620470	1	WIRE HARNESS, AC THERMOSTAT BYPASS	
43	41223	1	HOSE, A/C COMP DISCHARGE TO TOP CONDENSER	
44	41313	1	HOSE ASS'Y, CONDENSER TO EVAPORATOR	
45	41222	1	HOSE ASS'Y, EVAPORATOR TO ACCUMULATOR	
46	41314	1	HOSE ASS'Y, ACCUMULATOR TO COMPRESSOR	
47	40644	1	BRACKET, DRYER	
48	12726	1	BRACKET, ACC ACCUMULATOR MOUNT	
49	82394	2	BOLT, HEX, 3/8-16 X 1 1/2 LG	
50	85091	4	WASHER, FLAT, 3/8", HARDEN	
51	85025	2	NUT, NYLOK, 3/8-16	
52	82359	2	BOLT, HEX, 1/4-20 X 3/4 LG	
REV	DATE	BY		SHEET
				2 OF 3
TICO MANUFACTURING - RIDGELAND, SC 29936				

