



UNFINISHED ARE IN INCHES	DATE	SCALE	1:4
TOLERANCES UNLESS SPECIFIED:	DESIGN	CHKD	1/1/2015
FRACTIONAL .005			
DECIMAL .005			
ANGULAR .1°			
FUNCTIONAL .015			
ASSEMBLY GEOMETRIC COLLINEARITY			
PER ASME Y14.5-2009			
THE SUBJECT MATTER SHOWN AND DESCRIBED IN THIS DRAWING AND ANY DIMENSIONS THEREIN ARE UNLESS OTHERWISE SPECIFIED TO BE IN INCHES AND DECIMAL FRACTIONS. THESE DIMENSIONS SHALL BE USED TO MANUFACTURE AND ASSEMBLY. ALL DIMENSIONS SHALL BE TO UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN PARENTHESES ARE FOR INFORMATION ONLY AND ARE NOT TO BE USED FOR MANUFACTURE OR ASSEMBLY.			
DESIGN			
REVISION			
TITLE		HEATER A/C ASSEMBLY	
SIZE	DWG. NO.	REV	
D	72774-F1		
SCALE: 1:4	WEIGHT:	SHEET 1 OF 1	

D 72774-F1-150508.VIA

TICO PRO-SPOTTER

S/N: HEATER - A/C ASSEMBLY, QSB III 72774

ITEM	PART #	QTY/M	DESCRIPTION	TASK
	72774-F1	REF	HEATER- A/C ASSEMBLY	
1	91951	1	MODULE, HEATER-A/C, ACC	
2	91952	1	ASSEMBLY, PLENUM, CABLE CONTROL	
3	91722-16	1	ADAPTER HOSE, 3"	
4	91722-26	2.88 FT	HOSE, 3" FLEX	
-	91722-26	1.75 FT	HOSE, 3" FLEX	
-	91722-26	1.0 FT	HOSE, 3" FLEX	
5	42299	6	CLAMP HOSE, 3 "	
6	91722-4	6 FT	HOSE, FLEX 2"	
-	91722-4	5 FT	HOSE, FLEX 2"	
7	42157	4	CLAMP, WORMGEAR, LINER, 2" DIAMETER HOSE	
NOT SHOWN	91722-6	2 FT	HOSE, ULTRA SMOOTH, 2-1/2 " I.D.	
NOT SHOWN	42149	4	CLAMP, HOSE, 5/8	
8	91783	1	MANIFOLD DEFROSTER, LEFT	
9	80272	2	SCREW, WOOD, # 10 X 3 LG	
10	80302	2	FINISHING WASHER, #10	
11	91828	1	MANIFOLD DEFROSTER, RIGHT, ACC	
12	82392	2	BOLT, HEX. 1/4-20 X 1 1/2 LONG	
13	80129	6	WASHER, FENDER, 1/4 X 1 1/4" OD	
14	80303	2	GROMMET, RUBBER 1/2 X 5/8 X 5/16 HOLE	
15	85089	12	WASHER, 1/4	
16	85023	6	NUT, LOCK, NYLON, 1/4-20	
17	91722-13	2	LOUVER, NO ADAPTER BALL	
18	91722-15	2	RING, LOUVER TRIM	
19	80375	2	SCREW, PAN HEAD, #4 X 1/2" LONG, STAINLESS STEEL	
20	91722-17	1	HOSE ADAPTER, FLANGE 3"	
21	80262	6	SCREW, WOOD, 5-20 X 3/4 LONG	
NOT SHOWN	91722-18	1	LOUVER DOWN DRAFT, 3"	
NOT SHOWN	80375	2	SCREW, PAN HEAD, #4 X 1/2" LONG STAINLESS STEEL	
NOT SHOWN	90191	1	VALVE, HEATER FLOW CONTROL	
NOT SHOWN	90754	1	SWITCH, A/C, ON/OFF	
NOT SHOWN	82370	6	BOLT, HEX, 1/4-20 X 1 LONG	
REV	DATE	BY		SHEET
F	2/16/2016	DFM		1 OF 3

TICO PRO-SPOTTER				
S/N:		HEATER - A/C ASSEMBLY, QSB III		72774
ITEM	PART #	QTY/M	DESCRIPTION	TASK
22	91737	1	CONDENSER	
23	62264	2	BAFFLE ANGLE	
24	40643	1	DRYER	
25	40644	1	BRACKET, DRYER	
26	12726	1	BRACKET, ACCUMALATORMOUNT, ACC	
27	82394	2	BOLT, HEX, 3/8-16 X 1 1/2 LONG	
28	85091	4	WASHER, FLAT, 3/8, HARDENED	
29	85025	2	NUT, LOCK, NYLON, 3/8-16	
30	82359	2	BOLT, HEX, 1/4-20 X 3/4" LONG	
31	85089		WASHER, FLAT, 1/4"	
32	85023		NUT, LOCK, NYLON, 1/4	
33	91722-31	1	COMPRESSOR, A/C	
34	62086	1	MANIFOLD	
35	61840	1	BELT, VEE, 43 3/8 LONG	
36	80343	4	BOLT, 8 MM X 1.25 X 95 MM LONG	
NOT SHOWN	41223	1	HOSE, A/C COMP DISCHARGE TO TOP CONDENSER	
NOT SHOWN	41313	1	HOSE ASSEMBLY, CONDENSER TO EVAPORATOR	
NOT SHOWN	41222	1	HOSE ASSEMBLY, EVAPORATOR TO ACCUMULATOR	
NOT SHOWN	41314	1	HOSE ASSEMBLY, ACCUMULATOR TO COMPRESSOR	
NOT SHOWN	62393	1	WIRE HARNESS, A.C. SYSTEM, ACC HI-LO PRESSURE SWITCH	
NOT SHOWN	620470	1	WIRE HARNESS, AC THERMOSTAT BYPASS	
NOT SHOWN	91722-2	1	ASSEMBLY, HIGH PRESSURE SWITCH	
NOT SHOWN	91971	1	ASSEMBLY, LOW PRESSURE SWITCH	
			THESE PARTS INCLUDED ON ENGINE, REF ONLY	
	3955040	1	SUPPORT, BASE	
	3925344	3	BOLT, M10 X 1.50 X 30 LONG	
	4991080	1	MOUNT, COMPRESSOR	
	3922565	1	SPACER	
	3904987	1	BOLT, M10 X 1.50 X 150 LONG	
	3902662	2	NUT, M10 X 1.50	
	4940787	1	BRACE, PLATE	
	3286480	3	BOLT, M10 X 1.50 X 50 LONG	
REV	DATE	BY		SHEET
F	2/16/2016	DFM		2 OF 3
TICO MANUFACTURING - RIDGELAND, SC 29936				

