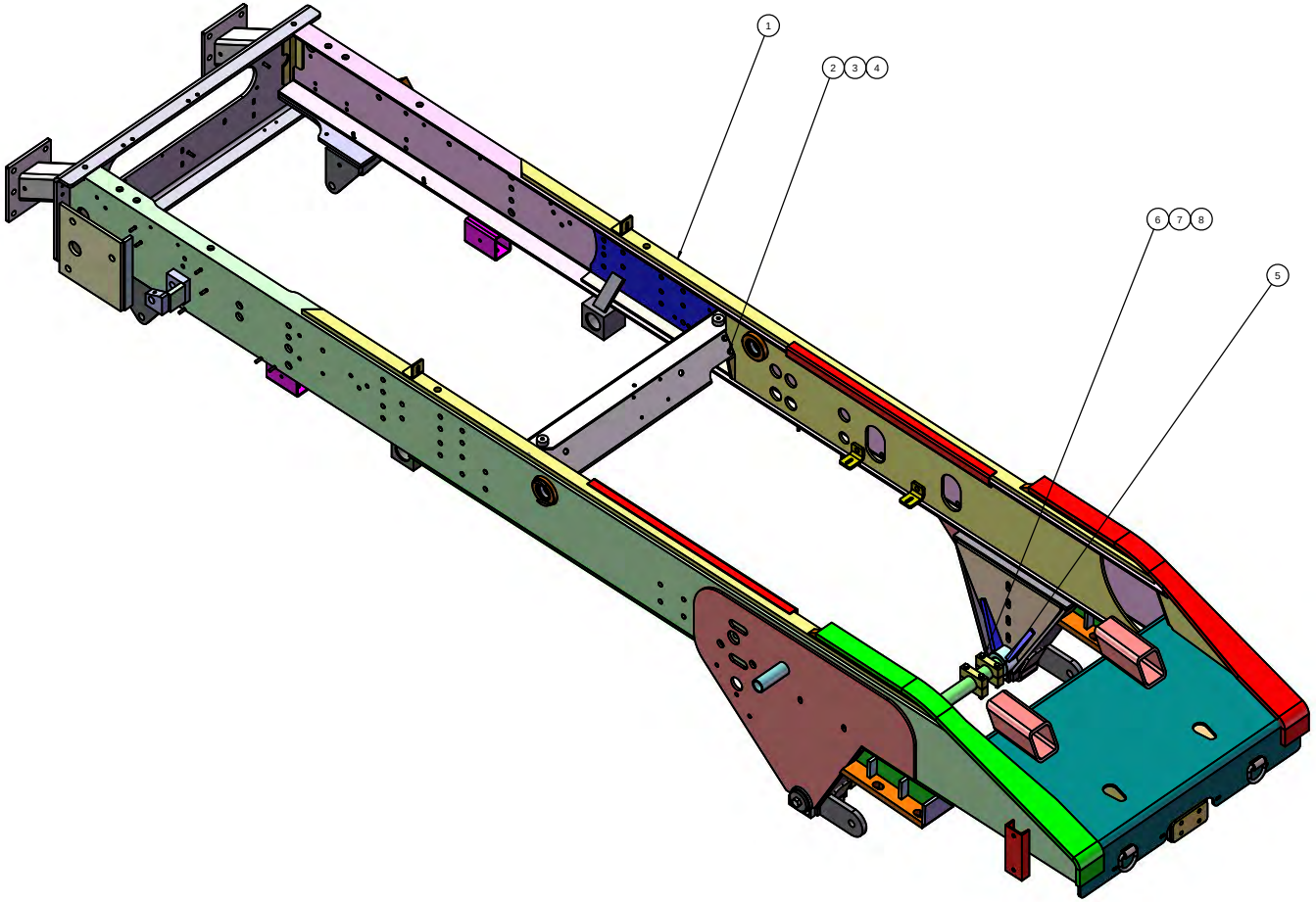

DIMENSIONS ARE IN INCHES		NAME	DATE
TOLERANCES:	DRAWN	MAL	1/26/18
DECIMAL	CHECKED	JDR	8/4/2017
X.X ± 0.06	APPROVED	JDR	8/4/2017
X.XX ± 0.03	DO NOT SCALE DRAWING		
X.XXX ± 0.005			
ANGULAR: ± 0.5°			
FRACTIONAL ± 1/32"			
MATERIAL: N/A			
FINISH: SEE NOTE			
THICKNESS: N/A			

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TICO MANUFACTURING
66 CYPRESS RIDGE DR.
RIDGELAND, SC 29936
(843) 717-2226

TITLE: FRAME ASSEMBLY

SIZE	DWG. NO.	REV
D	721822-A1	

SCALE: 1:24 | WEIGHT: 2372 | SHEET 1 OF 1

D 721822-A1 REV

TICO PRO-SPOTTER

FRAME ASSEMBLY, 116" WB 2015 QSB/ISB — 721822

ITEM	PART #	QTY/M	DESCRIPTION	
	721822-A1	REF	FRAME ASSEMBLY, 116" WB 2015 QSB/ISB	
1	122483	1	FRAME ASSY - PORT TRK - 116" WB, 2°, LOCKBAR, REINFORCED LWR CYL, FORMED CROSSMEM	
2	12969	1	CROSSMEMBER ASSY W/SPACERS	
3	82394	6	BOLT, HEX HD 3/8-16 x 1 1/2	
4	85091	12	WASHER, 3/8" HRDN	
5	85025	6	NUT, 3/8"-16 NYLOK	
6	12670	4	SPACER, LOWER CYLINDER PIN	
7	82493	8	BOLT, HEX 3/8"-16 x 3-3/4" Lg GRD 8	
8	85091	16	WASHER, 3/8" HRDN	
9	85025	8	NUT, 3/8"-16 NYLOK	

REV	DATE	BY		SHEET
A	1/26/2018	MAL		1 OF 1

TICO MANUFACTURING - RIDGELAND, SC 29936