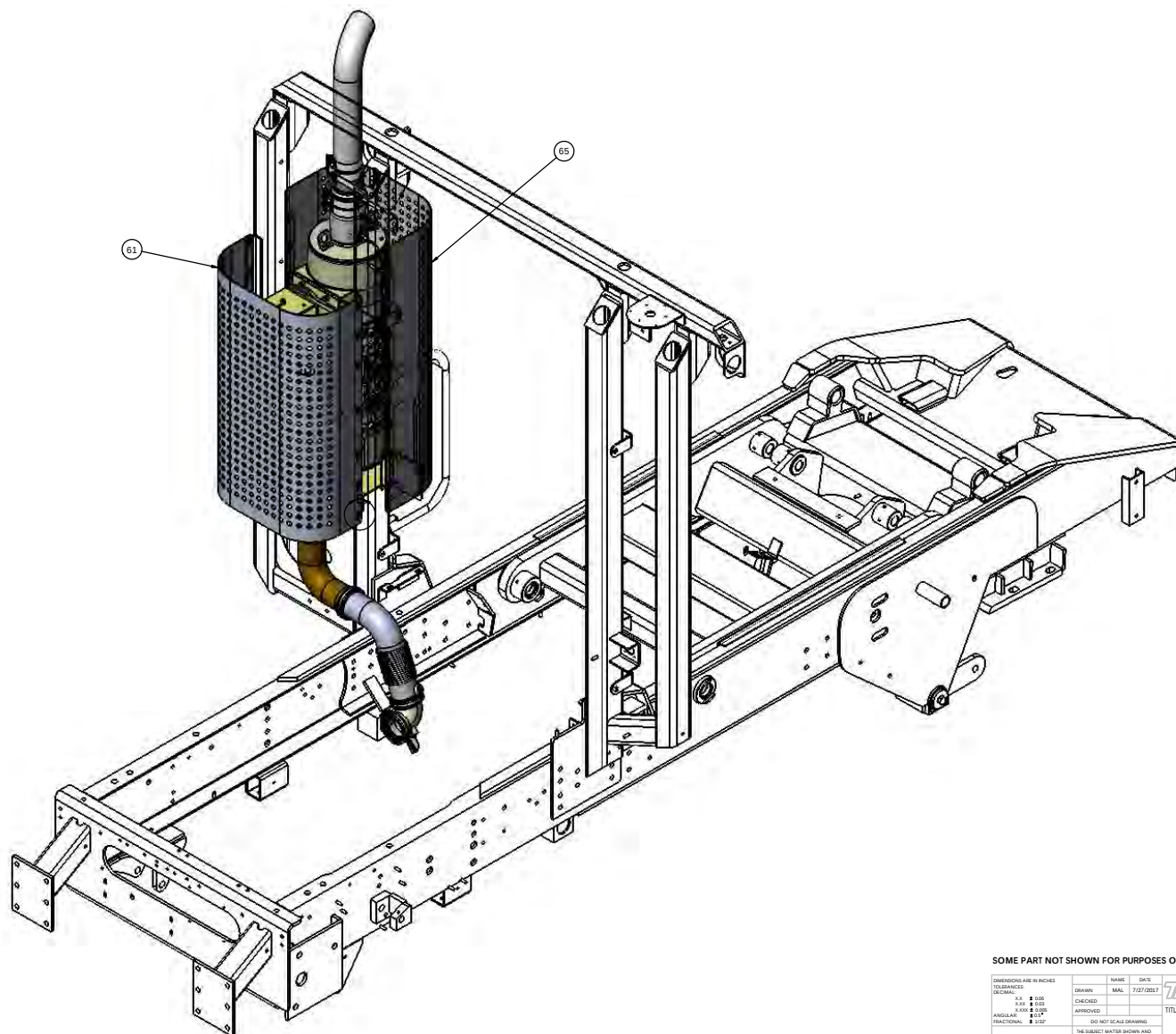


HEAT SHIELD FASTENERS



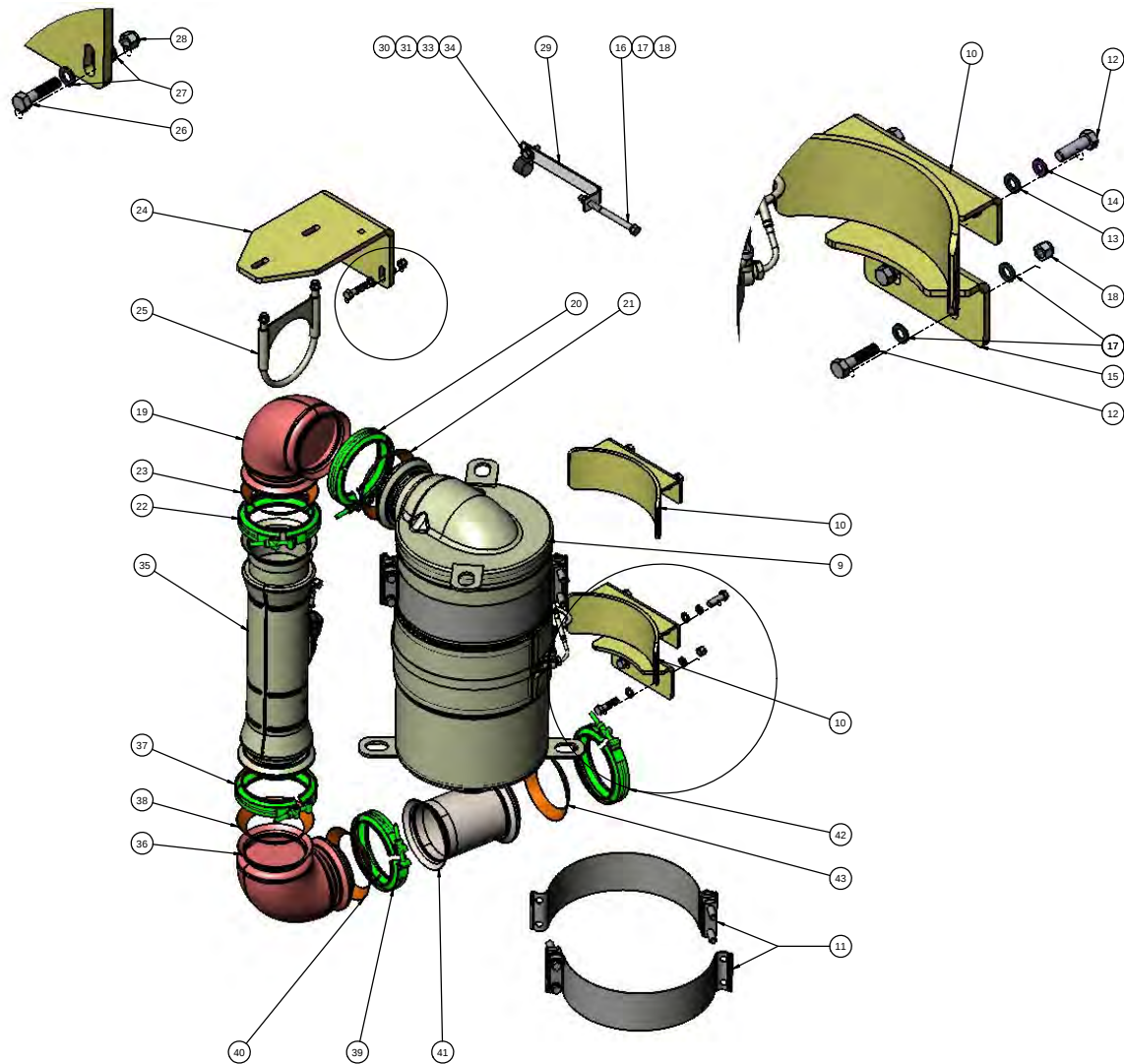
EXHAUST SYSTEM, QSB-IVF
PAGE 1 OVERVIEW, EXHAUST
HEAT SHIELDS
PAGE 2 LOWER TUBES, AND DOC DETAILS
PAGE 3 SCR TUBE
PAGE 4-6 PARTSLIST

SOME PART NOT SHOWN FOR PURPOSES OF CLARITY

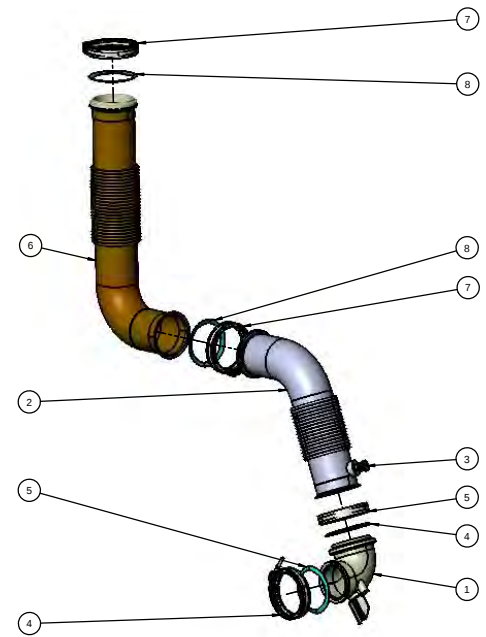
DIMENSIONS ARE IN INCHES		NAME	DATE
TOLERANCES:		DRAWN	MAL 7/27/2017
DRAWING:		CHECKED	
XXX & 0.05		APPROVED	
XXX & 0.05		DO NOT SCALE DRAWING	
ANGULAR: & 0.1°		THE SUBJECT MATTER SHOWN AND	
FRACTIONAL: & 1/32"		DESCRIBED IN THE DRAWING AND ANY	
		CONSTRUCTION INFORMATION SHOWN IN	
		THIS DRAWING IS NOT TO BE	
		USED FOR CONSTRUCTION OF THE	
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		AND WILL BE CONSIDERED VOID	
		AND SUBJECT TO THE TERMS AND	
		CONDITIONS OF THE	
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TICO MANUFACTURING		TICO	
88 CYPRESS RIDGE DR.		721258-A1	
ROCKLAND, NC 29856		REV	
(843) 717-2226		SCALE: 1:32 [WEIGHT: 4256.40] SHEET 1 OF 3	

TITLE: QSB-IVF EXHAUST SYSTEM		SIZE: DWG. NO. 721258-A1	
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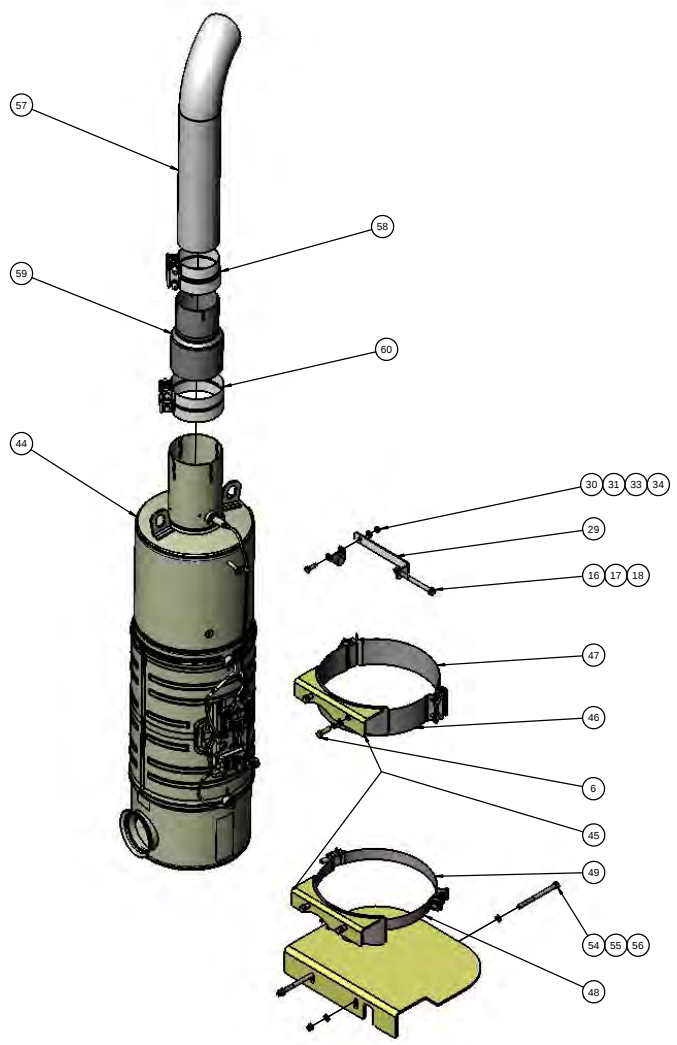


**DIESEL OXIDATION CATALYST (DOC), &
DECOMPOSITION REACTOR TUBE (DRT)**



LOWER TUBES & FITTINGS

REVISIONS AND IN CHARGE		NAME	DATE	TIC/TERMINAL SERVICE	
TOLERANCES:		DESIGN	MAK	88 CYPRESS RIDGE DR.	
X.X .X/16		APPROVED	11/27/2013	ROCKLAND, NC 27856	
X.X .X/32		CHECKED		(843) 737-2226	
ANGULAR .X/16		REVIEWED			
FRACTIONAL .X/32		DO NOT SCALE DIMENSIONS			
REPERF: GEOMETRIC TOLERANCES		THE SUBJECT MATTER SHOWN AND DESCRIBED IN THE EXHAUSTING AND MAXIMUM INFORMATION ADVANCEMENT IN CONNECTION HEREWITH IS THE PROPERTY OF THE COMPANY AND IS NOT TO BE REPRODUCED OR USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN PERMISSION OF THE COMPANY.			
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DATE:					



SELECTIVE CATALYTIC REDUCTION
(SCR)

DIMENSIONS ARE IN INCHES		DATE	7/27/2017
TOLERANCES:	DRAWN	SCALE	
DECIMAL			
XXX & 0.05	CHECKED		
XXX & 0.05			
XXX & 0.05			
FRACTIONAL			
1/16"			
1/8"			
1/4"			
1/2"			
1"			
2"			
4"			
8"			
16"			
32"			
64"			
128"			
256"			
512"			
1024"			
2048"			
4096"			
8192"			
16384"			
32768"			
65536"			
131072"			
262144"			
524288"			
1048576"			
2097152"			
4194304"			
8388608"			
16777216"			
33554432"			
67108864"			
134217728"			
268435456"			
536870912"			
1073741824"			
2147483648"			
4294967296"			
8589934592"			
17179869184"			
34359738368"			
68719476736"			
137438953472"			
274877906944"			
549755813888"			
1099511627776"			
2199023255552"			
4398046511104"			
8796093022208"			
17592186044416"			
35184372088832"			
70368744177664"			
140737488355328"			
281474976710656"			
562949953421312"			
1125899906842624"			
2251799813685248"			
4503599627370496"			
9007199254740992"			
18014398509481984"			
36028797018963968"			
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144115188075855872"			
288230376151711744"			
576460752303423488"			
1152921504606846976"			
2305843009213693952"			
4611686018427387904"			
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TICO PRO-SPOTTER				
EXHAUST SYSTEM, QSB-IV, 65" DOOR				721258
ITEM	PART #	QTY/M	DESCRIPTION	
	721258-A1	REF	EXHAUST SYSTEM, QSB-IV, 65" DOOR	
1	61744	1	ELBOW - TURBO	
2	62308	1	PIPE, TURBO TO JUNCTION EXHAUST FLEX	
3	42270	1	FITTING, PLUG, M20X1.5, HEX SOCKET HD	
4	40766	2	CLAMP, 4-5/8" STANDARD MARMON V-BAND	
5	61762	2	SEAL	
6	62351	1	PIPE, JUNCTION TO DOC EXHAUST FLEX	
7	40766	1	CLAMP, 4-5/8" STANDARD MARMON V-BAND (PIPE TO DPF)	
8	61762	1	SEAL (PIPE TO DPF)	
9	62352	1	DOC, DIESEL OXIDATION CATALYST (P/N SHOWN ON ENGINE)	
10	121360	2	WELDMENT, BRACKET, DPF, ISB 2016	
11	420317	4	CLAMP, 5"BAND SS EXHAUST	
12	82383	4	BOLT, 3/8"-16 x 1-1/4" Lg HEX (CLAMP TO CAB BAR)	
13	85091	4	WASHER, 3/8" HRDN (CLAMP TO CAB BAR)	
14	85135	4	LOCKWASHER, 3/8-16 (CLAMP TO CAB BAR)	
15	120013	1	BRACKET, TIER 4 FINAL LOW HP DOC LOWER SUPPORT	
16	82548	1	BOLT, 3/8"-16 x 5" Lg HEX	
17	85091	2	WASHER, 3/8" HRDN	
18	85025	1	NUT, 3/8"-16 NYLOK	
19	62355	1	ELBOW, 4" SPHERICAL FLARE TO 4" SPHERICAL FLANGE (DOC TO DRT)	
20	62330	1	CLAMP, 4" SPHERICAL MARMON V-BAND (DOC TO ELBOW)	
21	62331	1	GASKET, 4" SPHERICAL MARMON (DOC TO ELBOW)	
22	62330	1	CLAMP, 4" SPHERICAL MARMON V-BAND (ELBOW TO DRT)	
23	62331	1	GASKET, 4" SPHERICAL MARMON (ELBOW TO DRT)	
24	120012	1	BRACKET, DRT MOUNT	
25	42243	1	CLAMP, 4-1/2" MUFFLER	
26	82394	2	BOLT, 3/8"-16 x 1-1/2" Lg HEX	
27	85091	4	WASHER, 3/8" HRDN	
28	85025	2	NUT, 3/8"-16 NYLOK	
29	62260	1	BRACKET, 1" x 1-3/4" x 7-1/2" STANDOFF	
30	40593	1	P-CLAMP, 1" I.D.	
31	82382	1	BOLT, 5/16"-18 x 1-1/4" Lg HEX	
32	82371	1	BOLT, 5/16"-18 x 1" Lg HEX	
33	85090	4	WASHER, 5/16" HRDN	
34	85024	2	NUT, 5/16"-18 NYLOK	
REV	DATE	BY		SHEET
A	7/21/2017	MAL		1 OF 3
TICO MANUFACTURING - RIDGELAND, SC 29936				

TICO PRO-SPOTTER				
EXHAUST SYSTEM, QSB-IV, 65" DOOR				721258
ITEM	PART #	QTY/M	DESCRIPTION	
35	62353	1	DRT, DECOMPOSITION REACTOR TUBE (P/N SHOWN ON ENGINE)	
36	62355	1	ELBOW, 4" SPHERICAL FLARE TO 4" SPHERICAL FLANGE (EXIT ELBOW)	
37	62330	1	CLAMP, 4" SPHERICAL MARMON V-BAND (DRT TO ELBOW)	
38	62331	1	GASKET, 4" SPHERICAL MARMON (DRT TO ELBOW)	
39	62330	1	CLAMP, 4" SPHERICAL MARMON V-BAND (ELBOW TO PIPE)	
40	62331	1	GASKET, 4" SPHERICAL MARMON (ELBOW TO PIPE)	
41	62320	1	PIPE, DRT TO SCR EXHAUST	
42	62330	1	CLAMP, 4" SPHERICAL MARMON V-BAND (PIPE TO SCR)	
43	62331	1	GASKET, 4" SPHERICAL MARMON (PIPE TO SCR)	
44	62354	1	SCR, SELECTIVE CATALYTIC REDUCTION (P/N SHOWN ON ENGINE)	
45	121363	2	WELDMENT, BRACKET, SCR, ISB 2016	
46	420315	1	CLAMP, 7"BAND SS EXHAUST	
47	420316	1	CLAMP, 4.5"BAND SS EXHAUST	
48	420328	1	CLAMP, 7"BAND SS EXHAUST, 1 1/4" WIDE	
49	420329	1	CLAMP, 4.5"BAND SS EXHAUST, 1 1/4" WIDE	
50	82383	4	BOLT, 3/8"-16 x 1-1/4" Lg HEX (CLAMP TO CAB BAR)	
51	85091	4	WASHER, 3/8" HRDN (CLAMP TO CAB BAR)	
52	85135	4	LOCKWASHER, 3/8-16 (CLAMP TO CAB BAR)	
53	12886	1	WELDMENT, SCR BOTTOM SUPPORT	
54	82548	1	BOLT, 3/8"-16 x 5" Lg HEX	
55	85091	2	WASHER, 3/8" HRDN	
56	85025	1	NUT, 3/8"-16 NYLOK	
57	620468	1	EXHAUST STACK 27 " ALUMINIZED	
58	61894	1	CLAMP, 4" SS LAP JOINT	
59	62374	1	REDUCER, 4" I.D. x 5" O.D. x 8" Lg	
60	62362	2	CLAMP, 5" SS BAND	
61	62324	1	HEAT SHIELD, DRT & DPF	
62	82372	14	BOLT, 3/8"-16 x 1" Lg HEX	
63	85135	14	LOCKWASHER, 3/8" HELICAL SPRING	
64	85091	14	WASHER, 3/8" HRDN	
REV	DATE	BY		SHEET
A	7/27/2017	MAL		2 OF 3
TICO MANUFACTURING - RIDGELAND, SC 29936				

[illegible]