



UNFINISHED ARE IN INCHES	DATE	7/9/15	WECO	WECO PERSONAL SERVICE
TOLERANCES	DRAWN	SSB		66 CYPRESS RIDGE CIR.
FRACTIONAL	CHECKED			ROCKLAND, SC 29554
DECIMAL	APPROVED			(843) 717-2226
ANGULAR	1:1			
FRACTIONAL	1:1			
NOT TO SCALE DRAWING				
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SIZE	D	DWG. NO.	72237-U1	REV
SCALE	1:1	WEIGHT		A
				SHEET 1 OF 1

D 72237-U1

TICO PRO-SPOTTER

S/N: HEATER - A/C ASSEMBLY, ACC

720848

ITEM	PART #	QTY/M	DESCRIPTION	TASK
	72237-U1	REF	HEATER- A/C ASSEMBLY	
1	91722	1	MODULE, HEATER-A/C, ACC	
2	91722-36	1	ASSEMBLY, PLENUM, CABLE CONTROL	
3	91722-26	2.88 FT	HOSE, 3" FLEX	
-	91722-26	1.75 FT	HOSE, 3" FLEX	
-	91722-26	1.00 FT	HOSE, 3" FLEX	
4	42299	6	CLAMP, HOSE, 3"	
5	91722-4	6 FT	HOSE, 2" FLEX	
-	91722-4	5 FT	HOSE, 2" FLEX	
NOT SHOWN	91722-6	2 FT	HOSE, 2-1/2" I.D. ULTRA SMOOTH	
6	42157	4	CLAMP, WORMGEAR, LINER, 2" DIA HOSE	
7	420302	59 IN	HOSE, BULK, HEATER HOSE, 5/8" ID	
-	420302	60 IN	HOSE, BULK, HEATER HOSE, 5/8" ID	
-	420302	6 IN	HOSE, BULK, HEATER HOSE, 5/8" ID	
8	42149	1	CLAMP, HOSE, 5/8"	
NOT SHOWN	82370	6	BOLT, HEX, 1/4-20 X 1" LG	
9	85089	12	WASHER, 1/4	
10	85023	6	NUT, NYLOCK, 1/4-20	
NOT SHOWN	920001	1	VALVE, HEATER FLOW CONTROL , INVERTED	
11	91783	1	MANIFOLD DEFROSTER, LEFT	
12	80272	2	SCREW, WOOD, # 10 X 3 LG	
13	80302	2	FINISHING WASHER, # 10	
14	80262	6	SCREW, WOOD, 5-20 X 3/4 LG	
15	91828	1	MANIFOLD DEFROSTER, RIGHT	
16	82392	2	BOLT, HEX, 1/4-20 X 1 1/2 LG	
17	80129	6	WASHER, FENDER, 1/4 X 1 1/4" OD	
18	80303	2	GROMMET, RUBBER 1/2 X 5/8 X 5/16 HOLE	
19	91695	2	LOUVER, NO ADAPTER BALL	
20	91722-15	2	RING, LOUVER TRIM	
21	80375	4	SCREW, PAN HD, #4 x 1/2" LG, SS	
22	91722-16	1	ADAPTER HOSE, 3"	
REV	DATE	BY		SHEET

TICO PRO-SPOTTER

S/N: HEATER - A/C ASSEMBLY, ACC

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ITEM	PART #	QTY/M	DESCRIPTION	TASK
23	91737	1	CONDENSER	
24	62264	2	BAFFLE ANGLE	
25	3955040	1	SUPPORT, BASE	
26	3925344	3	BOLT, M10 X 1.50 X 30 LG	
27	4991080	1	MOUNT, COMPRESSOR	
28	3922565	1	SPACER	
29	3904987	1	BOLT, M10 X 1.50 X 150 LG	
30	3902662	2	NUT, M10 X 1.50	
31	4940787	1	BRACE, PLATE	
32	3286480	3	BOLT, M10 X 1.50 X 50 LG	
33	3958354	1	MOUNT, LINK	
34	3904446	1	BOLT, M10 X 1.50 X 70 LG	
35	3284313	1	LINK, ADJ	
36	3279043	2	NUT, M12 X 1.75	
37	3903464	1	BOLT, M10 X 1.50 X 40 LG	
38	3919624	1	PULLEY, VEE BELT, ACCESSORY DRIVE	
39	91722-31	1	A/C COMPRESSOR	
40	62086	1	MANIFOLD	
41	61840	1	BELT, VEE, 43 3/8 LG	
42	80343	4	BOLT, 8 MM X 1.25 X 95 MM LG	
43	85135	4	LOCKWASHER, 3/8	
44	91722-18	1	LOUVER, 3", DOWNDRAFT	
45	12338	1	BRACKET, A/C HOSE CLIP	
46	90754	1	SWITCH, A/C, ON/OFF	
NOT SHOWN	62393	1	WIRE HARNESS, A.C. SYSTEM, ACC HI-LO PRESSURE SWITCH	
NOT SHOWN	620470	1	WIRE HARNESS, AC THERMOSTAT BYPASS	
47	91722-9	1	HOSE, A/C COMP DISCHARGE TO TOP CONDENSER	
48	91722-10	1	HOSE ASS'Y, CONDENSER TO EVAPORATOR	
49	91722-11	1	HOSE ASS'Y, EVAPORATOR TO ACCUMULATOR	
50	91722-12	1	HOSE ASS'Y, ACCUMULATOR TO COMPRESSOR	
NOT SHOWN	91722-30	1	ASSEMBLY, ACCUMULATOR	
REV	DATE	BY		SHEET
			TICO MANUFACTURING - RIDGELAND, SC 29936	
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