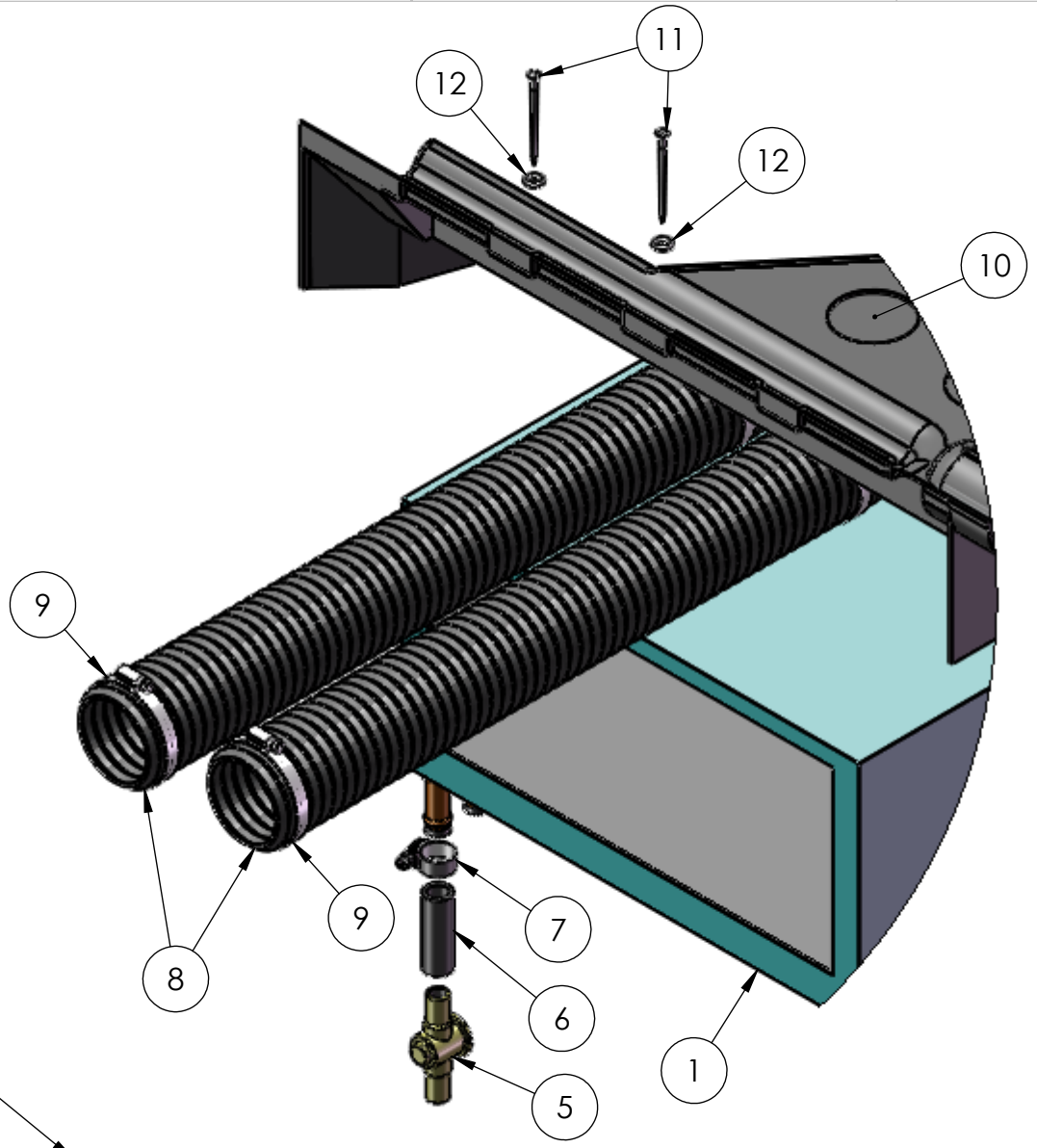
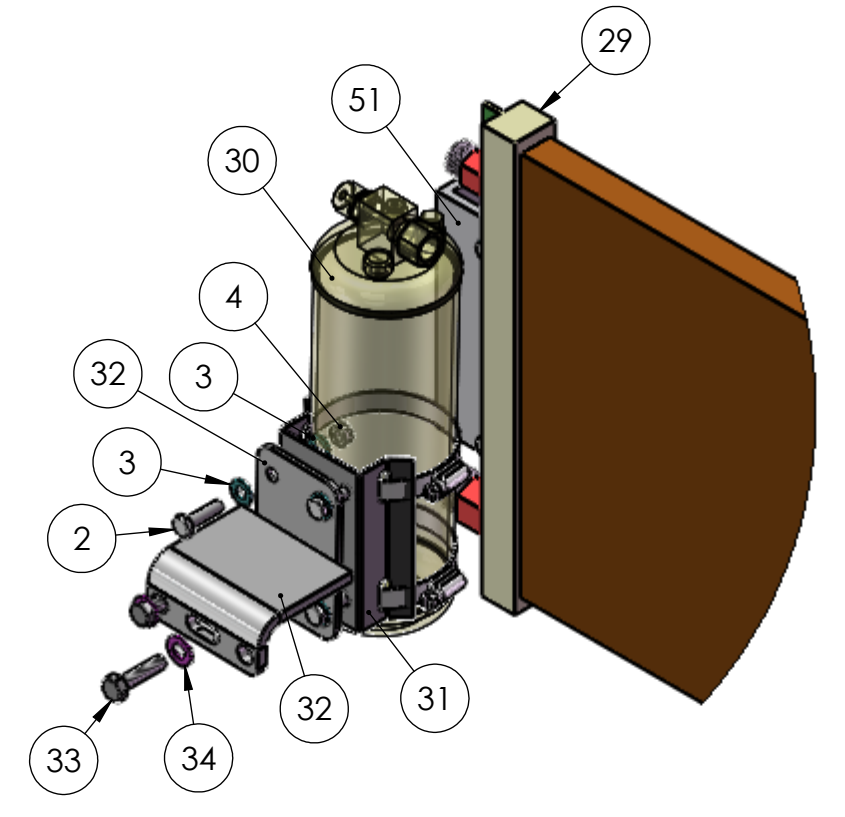


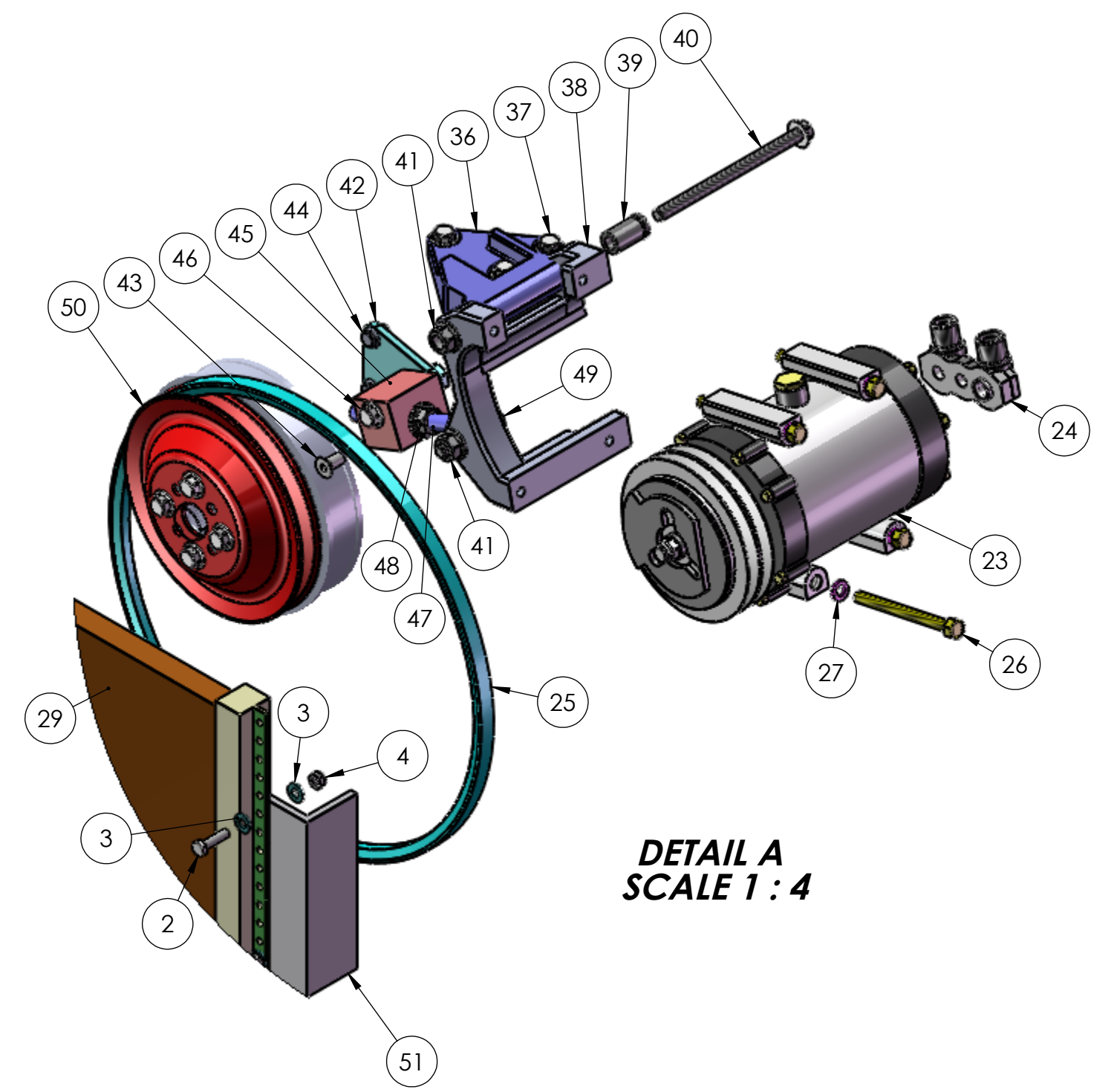
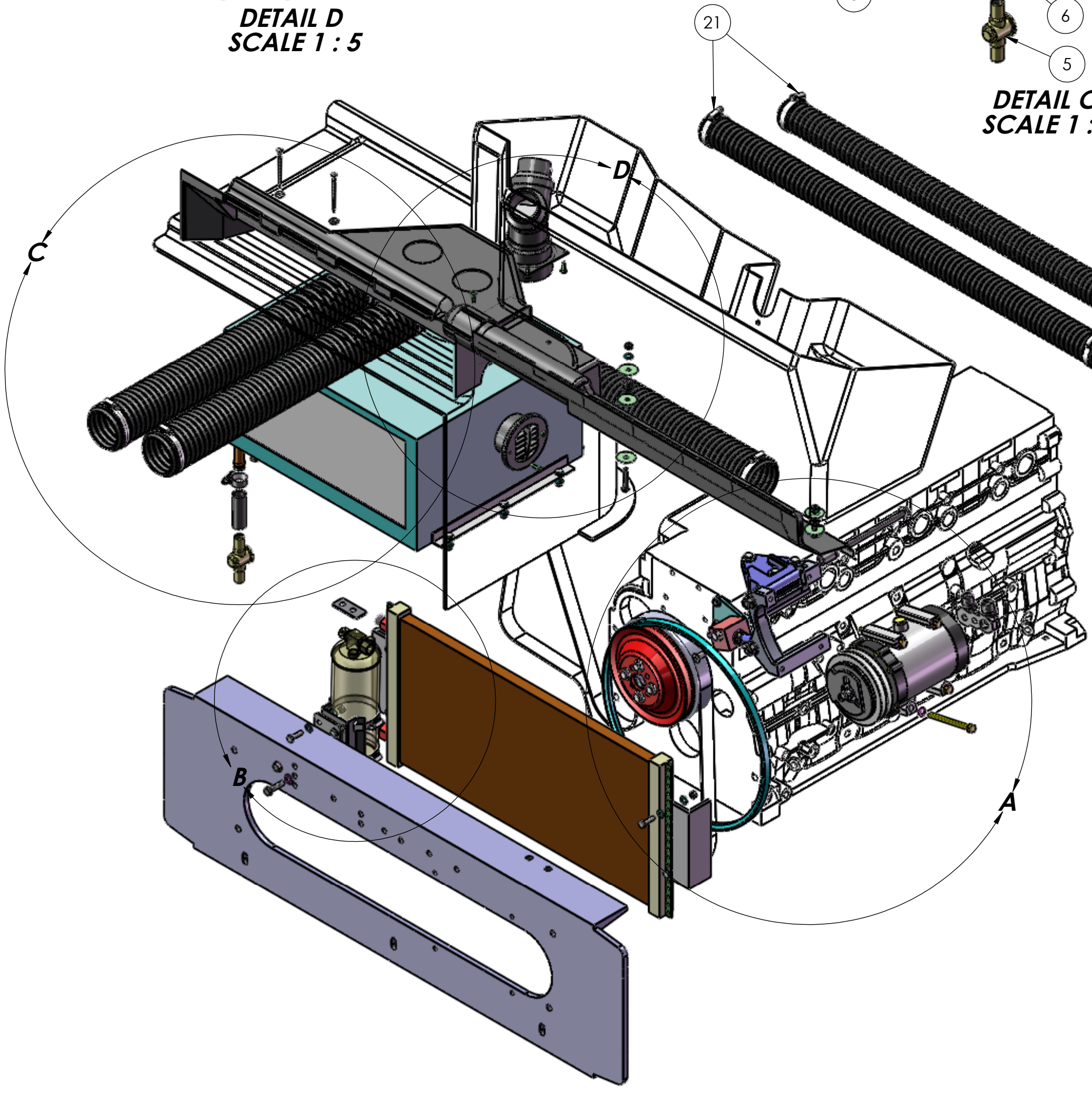
**DETAIL D
SCALE 1 : 5**



**DETAIL C
SCALE 1 : 5**



**DETAIL B
SCALE 1 : 4**



**DETAIL A
SCALE 1 : 4**

DIMENSIONS ARE IN INCHES
TOLERANCES:
DECIMAL:
X.X ± 0.06
X.XX ± 0.03
X.XXX ± 0.005
ANGULAR: ± 0.5°
FRACTIONAL: ± 1/32"

INTERPRET GEOMETRIC TOLERANCING PER: ASME 14.5M-1994

MATERIAL

FINISH

THICKNESS

NAME	DATE
DRAWN MJW	11/12/12
CHECKED	
APPROVED	

DO NOT SCALE DRAWING

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TICO/Terminal Service 66 CYPRESS RIDGE DR. RIDGELAND, SC 29936 (843) 717-2226	
TITLE: HEATER-A/C ASSY QSB	
SIZE C	DWG. NO. 71538-B1
REV B1	SHEET 1 OF 1

TICO PRO-SPOTTER

S/N:		HEATER-A/C ASSY ISB		71538
ITEM	PART #	QTY/M	DESCRIPTION	TASK
	71538-B1	REF	HEATER - A/C ASSY ISB	
1	90694	1	HEATER - A/C	
2	82370	6	BOLT, HEX, 1/4-20 X 1" LG	
3	85089	12	WASHER, 1/4"	
4	85023	6	NUT, NYLOCK, 1/4-20	
5	90694-5	1	VALVE, HEATER	
6	90694-6	1	HOSE, HEATER, 5/8"x 2"	
7	24111	1	CLAMP HOSE	
8	90694-4	3	DUCT, 3" FLEX X 2' LG	
9	24120	6	CLAMP, HOSE, 3"	
10	90845	1	MANIFOLD DEFROSTER, LEFT	
11	80272	2	SCREW, WOOD, # 10 X 3 LG	
12	80302	2	WASHER, FINISHING, # 10	
13	80262	1	SCREW, WOOD, 5-20 X 3/4 LG	
14	90846	1	MANIFOLD DEFROSTER, RIGHT	
15	82392	2	BOLT, HEX, 1/4-20 X 1 1/2 LG	
16	80129	6	WASHER, FENDER, 1/4 X 1 1/4 OD	
17	80303	2	GROMMET, RUBBER, 1/2 X 5/8 X 5/16 HOLE	
18	90857	1	"Y" CONNECTOR, 3" X 2" X 2"	
19	90694-2	1	HOSE, ADAPTER, 3"	
20	90694-3	2	DUCT, 2" FLEX X 3' LG	
21	24117	4	CLAMP, HOSE, 2"	
22	90874	1	VENT, LOUVER, HEAT	
23	91603	1	COMPRESSOR, A/C	
24	60833	1	MANIFOLD	
25	42058	1	BELT, VEE, 44 3/4	
26	80343	4	BOLT, 8 MM X 1.25 x 95 MM LG	
27	85135	4	LOCKWASHER, 3/8	
28	12338	1	BRACKET, A/C HOSE CLIP	
29	60834	1	CONDENSER	
30	40643	1	RECEIVER, DRIER	
31	40644	1	BRACKET, RECEIVER, DRIER	
32	20104	2	BRACKET, MOUNT	
33	82382	2	BOLT, HEX, 5/16-18 X 1 1/4 LG	
34	85112	4	LOCKWASHER, 5/16	
35	85024	4	LOCKNUT, NYLOK, 5/16-18	
REV	DATE	BY		SHEET
				1 of 2

