



58 NOT SHOWN FOR CLARITY

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71024**ENGINE & TRANSMISSION**

<u>ITEM</u>	<u>QTY</u>	<u>PART NO</u>	<u>DESCRIPTION</u>
1	1	60986	WELDMENT TRANS CROSSMEMBER QSB3
2	2	60902	TRANS BRACKET UPPER 2 DEGREE
3	2	60801	BRACKET TRANS MOUNT LOWER QSB
4	1	60981	QSB III MOTOR MOUNT ASSYM LEFT SIDE
5	1	60982	QSB III MOTOR MOUNT ASSYM RIGHT
6	1	60993	ENGINE CRADLE QSB3/ISB
7	2	60136	MOUNT RUBBER MOTOR REAR
8	2	60114	WASHER BOOM
9	1	60822	ASSEMBLY, NEUTRAL LOCKOUT AIR ACTIVATED
10	1	3314849-S	Filter Head (Capacity)
11	1	60368	FILTER TRANSMISSION EXTERNAL
12	2	60740	MOTOR MOUNT WASHER
13	6	82552	BOLT, HEX 3/4-10 x 5.0" Lg
14	10	85115	WASHER, FLAT 1/2
15	8	85038	LOCKNUT, 1/2-13
16	1	40465	ADAPTOR BRASS FITTING
17	1	40455	ADAPTER BRASS FITTING
18	1	40684	FROM COOLER TRANS TO FILTER
19	1	40609	HOSE, HYD STR GEAR to RES
20	1	60083-9	ARM (B63632, 2.42" CENTERS)
21	1	60083-3	BRACKET, MOUNTING
22	1	60083-6	U-BOLT
23	1	60083-5	SHIM, U-BOLT
24	1	60083-10	TRUNNION
25	2	60083-7	NYLON NUT #10-32
26	1	41008	HOSE, HYD STR GEAR to RES
27	2	60031	VALVE HEATER SHUT OFF
28	1	90804-1	5/8" HEATER HOSE x 8'
29	1	90804-2	5/8" HEATER HOSE x 8'
30	1	61604	ASSEMBLY, TRANS COOLING RETURN LINE
31	1	60694	fitting 1/4" 45 deg steel
32	7	82371	BOLT, HEX 5/16-18 x 1" Lg
33	6	85134	LOCKWASHER, 5/16-18
34	22	85112	WASHER, FLAT 5/16
35	1	40750	FITTING, BRANCH TEE 1/2 FPT
36	1	40752	REDUCER, 3/4" NPTM to 1/2" NPTF
37	2	40751	PLUG, HEX HD 1/2 NPT
38	8	85117	WASHER, FLAT 3/4
39	4	85040	LOCK NUT, 3/4-16
40	6	82418	BOLT, HEX 1/2-13 x 2" Lg
41	8	82396	BOLT, HEX 1/2-13 x 1 1/2" Lg
42	1	60892	FRONT ENGINE SPACER ISB02 2 DEGREE
43	4	60814	ISOLATOR FRONT ENGINE MOUNT DUAL SYS

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44	2	60113	BOOM WASHER
45	1	60809	MOUNTING PLATE FRONT ENGINE MOUNT
46	2	61608	SPACER, MOTOR MOUNT
47	1	60920	ENGINE, QSB 6.7 - 173 HP 2500 RPM
48	1	61606	HOSE, COOLING RETURN LINE
49	1	61573	DIPSTICK SIDE CHECK
50	1	90034	SHIFTER MD3 TRANSMISSION
51	1	90710-5	SHIM
52	1	90710-6	U-BOLT
53	1	90710-2	TRUNNION
54	1	90710	CABLE, SHIFTER 136" Lg
55	2	90710-4	WASHER, FLAT 10/32
56	2	90710-3	10-32 NYLON NUT
57	1	90710-1	LOCKNUT, Hex 5/16-24
58	1	60002-5-QSB	TRANS, ALLISON RETRANS, QSB RED 2500 RPM
59	1	60758	MODULATOR SHIFT ELECTRONIC
60	1	60930	INTREGAL MAGNETIC SWITCH 38MT STARTER MTD
61	12	80124	Washer, Internal Tooth 1/2"
62	1	90910	BRACKET SUPPORT POS & NEG CABLES
63	1	61638	BRACKET - STARTER SOLENOID
64	4	24111	CLAMP HOSE WORM GEAR 7/16 TO 1
65	8	80137	LOCKWASHER, 1/2-13
66	12	80240	Formed Head Screw, M12 1.75 x 35
67	3	85116	WASHER, FLAT 5/8
68	2	82474	BOLT, HEX 5/8-11 x 3 1/4Lg
69	2	85039	LOCKNUT, HEX 5/8-11
70	1	60083-4	TAP-LOK INSERT
71	1	60083-11	COTTER PIN, 3/32" x 5/8 Lg
72	1	60083-2	LOCKWASHER, SPLIT 7/16--14
73	1	80246	Formed Head Screw, M16 x 2.0 x 45
74	2	85133	LOCK WASHER, 1/4-20
75	2	82359	BOLT, HEX 1/4-20 x 3/4" Lg
76	1	60083-8	NUT, TOP LOCK M10 x 1.5 mm PITCH BLK ZINC
77	1	85039	LOCK WASHER, 5/8
78	1	60083-1	SCREW, HEX HD 7/16-14 x 1" Lg
79	1	60910	BELT, SERPENTINE 8-RIB RUBBER 74" Lg
80	1	3914461	PULLEY, FAN
81	1	60956	BRACKET TRANSMISSION COOLING LINE SUPPORT
82	1	90762A118	NUT, LOCK 5/16-18
83	1	40595	CLAMP, P 2" ID